





www.RMLUCAS.com • 773.523.4300

# **LUCAS** High-Solids Moisture-Cure Coatings & Mastics



## 100% Silicone Roof Coating — High Solids

Lucas #8000 100% Silicone Roof Coating is a 98% solids moisture-cure coating intended for the repair and restoration of asphalt, modified bitumen, metal, concrete, TPO, PVC, KEE(Fibertite), Hypalon (CSPE), PIB, and EPDM roofs. Silicone's low water absorption allows for improved ponding water resistance. Fast cure time allows for same day recoating. Lucas #8000 is low odor, and contains no solvents or water. So it will not freeze! VOC compliant in all of North America. #8500 is a thicker mastic version of #8000 for repairs. When installed in white, #8000 will reflect solar energy and reduce interior building temperatures while improving the efficiency of rooftop air conditioning units.



## 4000 Polyurea Traffic Deck Coating



3 gal. pails

A 100% solids two component fast setting chemical cure waterproof coating designed for patios, balconies, chemical containment areas and other area where durability wear resistance is needed. #4000 is UV stable and contains no solvents or toxic substances. Available in Clear, Gray, and Tan.

## 8000 100% Silicone Roof Coating — High Solids



1 gal. pails

98% solids moisture-cure silicone coating for all

types of roofs. Contains no solvents. Available in White, Black, Gray, Tan, and custom colors. Ponding water resistant.



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## 8400 100% Silicone Roof Coating — Low Solids



81% solids moisture-cure silicone coating for all types of roofs. Creates a durable, breathable, watertight, and weatherproof barrier. Available in White and Gray.



## 8500 100% Silicone Mastic



98% solids moisture-cure silicone mastic for repairing all types of roofs. For use with #8000 silicone coating or as a topical repair product. Contains no solvents. Available in White, Black, and Gray in 1 gallon and 3.5 gallon pails.

1 gal. pails	3.5 gal. pails
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## 8900 100% Silicone Skylight Coating

Clear silicone coating for sealing skylights.



5 gal nails

## 4500 Semi-Selfleveling Sealer



100% solids moisture-cure urethane sealant. Use to construct liquid flashing systems on all types of roofs. Resistant to grease, fats, and oils. Compatible with Lucas modified urethane and water-based acrylic coatings. Ideal for sealing metal roof seams and fasteners and miscellaneous repairs on single ply membranes. Available in White Black, and Gray.



# Solvent-Based Elastomeric Coatings & Cements

## 6000 Universal<sup>™</sup> Thermoplastic Roof Coating



1 gal. pails

Universal solvent-based resurfacing coating for asphalt, mod-bit, TPO, EPDM, Hypalon, metal, concrete, and most other roof systems. Available in White, Black,



## **5000 Thermoplastic Roof Coating**



Solvent-based elastomeric top coating for metal, TPO, Hypalon and concrete roof restoration. Prevents leaks and further rust development. Available in White.



## 5400 Thermoplastic Rubberized Asphalt Sealant



Thermoplastic Rubber Sealant modified with asphalt. Ideal for repairs to asphalt, modified bitumen and metal roofs. Manufactured with light stable SEBS polymers. Available in brush, trowel, and caulking grades.

Sizes Avail	10 oz. tubes	1 gal. pails	3 gal. pails	5 gal. pails
5400 B		$\checkmark$	$\checkmark$	~
5400 T		~	$\checkmark$	
5400 C	~			

## 5900 Clear Brushable Sealant — Solvent Based



LUCAS

Clear waterproof sealant for translucent skylights.

ND OI	5 gal. pails	55 gal. drums
	~	<ul> <li>✓</li> </ul>

## 5100 Thermoplastic Base Coating

Solvent-based elastomeric base coating for metal and low-slope roof restoration. Excellent adhesion, prevents leaks and rust development. Available in Light Gray color for easy differentiation from top coating.





## 5500 Seam Sealer



Intended for sealing seams and fasteners on metal roofs and TPO. Available in two grades with different viscosities and leveling characteristics.

Sizes Avail	30 oz. tubes	3 gal. pails	5 gal. pails	55 gal. drums
5500 G			$\checkmark$	~
5500 M	~	~	~	



## Solvent-Based Elastomeric Coatings & Cements

White roof coating systems,

universal all-weather repair cements and seam sealers for metal, asphalt, modified bitumen and single-ply roofs. Extremely water and weather resistant.

Meets the requirements of the Chicago Energy Code.



## **Made for Extreme Conditions**

Solvent-based Elastomeric coatings provide superior moisture resistance and offer much lower water vapor transmission than water-based elastomeric coatings. Highly impermeable coatings prevent penetration by moisture and oxygen, ingredients necessary for rust development and growth. This characteristic is of great advantage in metal roof coatings. Solvent-based coatings will not freeze and provide the applicator with a longer working season and less risk of wash-off or humidity related curing issues. Certain products may even be applied to wet and underwater surfaces.

## 6500 Universal<sup>™</sup> Flashing Cement



Universal all-weather terpolymer based flashing cement. Extremely strong and elastic. Use to repair asphalt, mod-bit, TPO, EPDM, Hypalon, metal, concrete, and most other roof systems. Adheres to wet

and underwater surfaces. Available in White and Black.

1 gal. pails	3 gal. pails
~	~



## Water-Based Coatings & Cements



### Water-Based Elastomeric **Coatings & Cements**

White roof coating systems for metal, modified bitumen polyurethane foam, and single-ply roofs.

100% acrylic top coating. Available in bright

#1000BC, #1000MB or #1000TPO. ASTM D-6083

white, standard. Other colors available. Top coat for

## **1000TPO Elastomeric Base Coating**



Base coating for aged TPO roofs. Manufactured from special acrylic polymers designed specifically for improved adhesion to TPO roofs.

10 A 10 A 10 A		
5 gal. pails	55 gal. drums	275 gal. totes
~	$\checkmark$	$\checkmark$



CPPC

## 1010 SunBlock<sup>™</sup> White Elastomeric Roof Coating



Energy saving cool roof coating. Highly reflective, blocks solar radiation extending the life of the underlying roof while lowering interior building

temperatures. ASTM D-6083 5 gal. pails 55 gal. drums 275 gal. totes 1 gal. pails ~

## 1044 SunScreen<sup>™</sup> White Elastomeric Roof Coating



An affordable reflective coating for most types of roofs. Highly reflective titanium pigments reflect sunlight and reduce interior building temperatures.

5 gal. pails	55 gal. drums	275 gal. totes	CRRC	E S	Onerser.
$\checkmark$	$\checkmark$	$\checkmark$	RATED	Title 24	ENERGY STAR

## **1500 Acrylic Mastic**



A heavy-duty brushable mastic used to repair roofs and seal fasteners prior to coating with #1000 series acrylic coatings. Available in Standard (White), Fibrated (White and Sandstone Tan), and Gun Grade (White).

	10 oz. tubes	1 gal. pails	2 gal. pails	3.5 gal. pails	5 gal. pails	55 gal. drums
1500	~	~	$\checkmark$	~	~	
1500F				$\checkmark$	$\checkmark$	
1500G					~	~

## **1900 Water-Based Clear Sealant**



A water-based 100% acrylic sealant for skylights and translucent window panels. Use where asphalt sealants have been used previously or a low odor product is desired.

5 gal. pails	55 gal. drums
$\checkmark$	~

**1000TC Elastomeric Roof Coating** 

55 gal. drums 275 gal. totes

**1000BC Elastomeric Base Coating** 

100% acrylic base coating for multiple surfaces. Use in fully reinforced and asphalt emulsion systems. Also suitable for granular modified, metal, concrete, PVC, and Hypalon. ASTM D-6083



## **1000MB Modified Base Coating**



5 gal. pails

Fast setting base coating for asphalt and modified bitumen roofs and adhering polyester reinforcements. Available in Light Gray color to aid application.



55 gal. drums

# LUCAS

## 628 Aluminum Coating Utility Grade — Non-Fibrated

MIAMIDADE COUNTY



5 gal. pails

Provides a reflective surface for roofs, metal buildings, and mobile homes. Formulated from specially refined asphalt, aliphatic solvents and ASTM D-962 leafing aluminum paste.

## 608 Aluminum Coating 2 Lb. — Non-Fibrated



A reflective surface for roofs, metal buildings, tanks and mobile homes. Formulated from refined asphalt, aromatic and aliphatic solvents, and 2 lbs. per gallon of ASTM D-962 aluminum paste.

1 gal. pails	5 gal. pails	55 gal. drums	
$\checkmark$	~	<ul> <li>Image: A start of the start of</li></ul>	MIAMPOADE COUNTY APPROVED

## 648 Aluminum Coating 3 Lb. — Non-Fibrated



Provides a reflective surface for roofs, metal buildings, and mobile homes. Formulated from specially refined asphalt, aliphatic solvents and 3 lbs. per gallon of ASTM D-962 leafing aluminum paste.

5 gal. pails	55 gal. drums	Queran	CRRC	MIAMIDADE COUNTY
✓	$\checkmark$	ENERGY STAR	RATED	APPROVED

## 728 Aluminum Coating Utility Grade — Fibrated



5 gal. pails

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Provides a reflective surface for roofs, metal buildings, and mobile homes. Formulated from specially refined asphalt, aliphatic solvents, reinforcing fibers, and ASTM D-962 leafing aluminum paste.

55 gal. drums

## 758 Aluminum Coating 2 Lb. — Fibrated



Provides a reflective surface for roofs, metal buildings, and mobile homes. Formulated from refined asphalt, aromatic, and aliphatic solvents, reinforcing fibers and ASTM D-962 aluminum paste.

1 gal. pails	5 gal. pails	55 gal. drums	(MIAM HDADE COUNTY)
~	$\checkmark$	~	APPROVED

## 748 Aluminum Coating 3 Lb. — Fibrated



Provides a reflective surface for roofs, metal buildings, and mobile homes. Formulated from specially refined asphalt, aliphatic solvents, reinforcing fibers and 3 lbs. per gallon of ASTM D-962 leafing aluminum paste.



## **Radiant Barrier**

Radiant Barrier coatings are promoted by the United States Department of Energy as an economical way to limit heat transfer to the inside of buildings. Ideal for new or existing structures.



Lucas #3300 has the lowest independently tested infrared emissivity of any fluid applied radiant barrier coating.

## 621 Water-Based Aluminum Coating



Reflective aluminum roof coating in a water-based asphalt emulsion vehicle. This coating is fast curing, low odor and very low VOC. Manufactured from refined asphalt, stabilized aluminum pigment, colloid clay, and water.

## 637 Elastomeric Aluminum — SBS Modified



Modified asphalt with the reflective, UV blocking abilities of leafing aluminum pigments. Formulated from specially refined asphalt, SBS polymers, aromatic, and aliphatic solvents and leafing aluminum paste.



## 3000 Thermoplastic Aluminum Roof Coating



An entirely different class of aluminum coating. Manufactured from a pure polymer base. Intended for metal, asphalt, and modified bitumen roofs. Retains nearly all of its initial brightness throughout its service life. A true waterproof coating when applied in a two coat application.



## 3300 E-Factor Radiant Barrier Coating



An energy efficient coating intended for interior walls and the underside of roof sheathing in attics. Extremely low infrared emissivity value. Manufactured from low emitting metallic pigments, a clear resin binder, and water.

5 gal. pails

## 3500 Thermoplastic Aluminum Mastic

3 gal. pails



All purpose repair mastic for metal and aluminum coated roofs.

# LUCAS

# Asphalt Cements

### Wet or Dry — Guaranteed!

Lucas Elite<sup>™</sup> is co-polymer modified and exhibits rubberlike elastomeric properties. It is able to accommodate movement that will cause



a conventional roof cement to fail. Reinforced with polyolefin micro-fibers for superior tensile strength and a smooth uniform surface texture. Improved adhesion to all surfaces, including when wet or underwater, is guaranteed by hydrophobic surface active additives including Lucas SI-2, a unique low surface tension adhesion promoter.

- Unique Polyolefin Micro-Fibers For Ultimate Strength and Flexibility.
- 100% Wet and Underwater Adhesion.
- Rubberized.

## 776 Elite<sup>™</sup> Flashing Cement



All-weather rubberized flashing cement with strong, flexible polyolefin micro-fiber reinforcement. Highest quality available.

10 oz. tubes	1 gal. pails	3 gal. pails	5 gal. pails	
~	$\checkmark$	~	~	APPROVED

## 777 Rubberized Flashing Cement — Wet or Dry



High quality polymer modified flashing cement for repairing asphalt and modified bitumen roofs in all weather conditions.



(MIAMIDADE COUNTY)

## 764 Mod-Bit Cement — Wet or Dry



5 gal. pails

Designed as a cold process inter-ply adhesive for SBS modified bitumen single ply membranes. Easy to apply. Manufactured from refined modified asphalts, a special solvent blend, and reinforcing fibers.





Designed for repairing roofs and flashings that are wet or underwater. Manufactured from Type II Roofing Asphalt, reinforcing fibers, petroleum solvents, and a special additive which displaces moisture on wet surfaces.

1 gal. pails	3 gal. pails	5 gal. pails	55 gal. drums	
~	$\checkmark$	$\checkmark$	$\checkmark$	AFFROVED

## 771 Flashing Cement — Premium



A Premium Grade, trowel-applied Flashing Cement. Manufactured from refined Type II Asphalt, petroleum solvents, and reinforcing fibers. No slate flour, limestone dust or other extenders are used.

1 gal. pails	3 gal. pails	5 gal. pails	55 gal. drums	
$\checkmark$	~	~	$\checkmark$	APPROVED

## 775 All-Weather Roof Cement

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Designed for repairing roofs and roof flashings that are wet or underwater. Manufactured from Type I Roofing Asphalt, reinforcing fibers, petroleum solvents, and a special additive which displaces moisture and allows application to wet surfaces.

774 Flashing Cement — Utility Grade



A trowel-applied mastic used to install, repair, or rebuild roof flashings at parapet walls, gravel stops, stacks, vents, monitors, and similar applications. Manufactured from Type I Roofing Asphalt, petroleum solvents, and reinforcing fibers.

3 gal. pails 5 gal. pails

## 745 Plastic Roof Cement — Wet or Dry



5 gal. pails

An economical all-weather asphalt repair mastic for low-slope asphalt roofs.

## 744 Plastic Cement

5 gal. pails



3 gal. pails

An economical asphalt-based, trowel-applied roof sealant.

# Asphalt Coatings & Coal Tar

# LUCAS

## 037 Modified Thermoplastic Roof Coating



### Intended for the resurfacing of asphalt, coal tar, and modified bitumen roofs. Manufactured from a blend of aromatic and aliphatic solvents, thermoplastic rubber and a proprietary blend of bitumens.

5 gal. pails 55 gal. drums

## 302 Roof & Foundation Coating — Premium



Provides an economical means of recoating and preserving smooth-surface asphalt roofs. Formulated from refined, higher softening point asphalt and petroleum solvents.

5 gal. pails	55 gal. drums	Bulk	
~	~	~	APPROVED

## **304 Roof & Foundation Coating**



Provides an economical means of recoating and preserving smooth-surface asphalt roofs. Formulated from refined, low softening point asphalt, and petroleum solvents.

# 5 gal. pails 55 gal. drums Bulk

## 714 Asphalt Liquid Roof Coating — Premium Fibrated



Provides an economical means of recoating and preserving smooth-surface asphalt roofs. Formulated from refined higher softening point asphalt, reinforcing fibers, and petroleum solvents. Dries more quickly than standard grade products.

 1 gal. pails
 5 gal. pails
 55 gal. drums
 Bulk

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 ✓
 ✓
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## 724 Asphalt Liquid Roof Coating — Fibrated



Provides an economical means of recoating and preserving smooth-surface asphalt roofs. Formulated from refined asphalt, reinforcing fibers, and petroleum solvents.



## 713 Asphalt Bitumen Resaturant



For resaturating near to dead level asphalt built up roofs. Restores flexibility and adds protection to aged asphalt built-up roofs. May be used with or without Tietex<sup>®</sup> polyester reinforcing fabric.





Lucas #037 is a highperformance rubberized coating for repair of modified bitumen, asphalt, coal tar and gravel roofs.

## 502 Asphalt Emulsion — Non-Fibrated



Water-based asphalt coating for sealing smooth surfaced asphalt roofs and concrete foundation walls. May be reinforced with Tietex<sup>\*</sup> polyester for roof resurfacing. ASTM D-1227 Type III, ASTM D-1187 Type I, Class 1

 5 gal. pails
 55 gal. drums
 275 gal. totes

## 721 Asphalt Emulsion — Fibrated



A water based asphalt protective coating for built-up asphalt roofing. Manufactured from refined asphalts, reinforcing fibers, and colloidal clays.

## 5 gal. pails 55 gal. drums

## 010 Coal Tar Resaturant



Manufactured from 100% refined coal tar pitch, aromatic solvents, reinforcing fibers, and mineral fillers to adjust viscosity and working properties. No asphaltic or aliphatic materials are added to

5 gal. pails 55 gal. drums

## 071 Coal Tar Roof Cement



5 gal. pails

Coal Tar Pitch based mastic roof cement for use in the installation and repair of Coal Tar roof systems. Manufactured from 100% refined coal tar pitch, aromatic solvents, reinforcing fibers, and mineral fillers to adjust viscosity and working properties.



## 310 Kwik-Dry Primer



An extremely fast drying asphalt primer manufactured from high softening point asphalts, penetrating additives, and high flash aromatic petroleum solvents. Allows roofing crews to resume work sooner after application and has a non-tacky surface.



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## 315 Kwik-Dry Asphalt Primer — Premium



Intended for use on concrete, masonry, wood decks, and parapet walls prior to application of asphalt built up or modified bitumen roofing systems. Manufactured from refined asphalt and petroleum solvent.

1 gal. pails	5 gal. pails	55 gal. drums	
~	$\checkmark$	~	MIAMIDADE COUNTY

## **316 Asphalt Primer**



5 gal. pails

Intended for use on concrete, masonry, wood decks, and parapet walls prior to application of asphalt built-up or modified bitumen roofing systems. Manufactured from asphalt and petroleum solvent.

## **515 Asphalt Emulsion Primer**

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Low odor zero VOC water-based asphalt primer. Use to prime concrete, masonry, and wood prior to application of bituminous roofing and waterproofing membranes.

5 gal. pails	55 gal. drums
$\checkmark$	$\checkmark$

## **1019 Rust Inhibiting Primer**



Water-based primer for preparing rusty metal roofs and other surfaces for coating with Lucas water-based Elastomeric Coatings.

5 gal. pails	55 gal. drums	275 gal. totes
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## 6025 Universal Rust Inhibitor

Intended for priming rusty roofs and roof decks prior to installation of new roofing systems. Based on tough Styrene Ethylene/Butylene Styrene polymers, adhesive hydrocarbon resin, and corrosion inhibiting zinc pigments.





## **1015 Resin Base and Primer**



Used to adhere and saturate polyester fabrics to reinforce elastomeric roof restoration systems. Also recommended as a general purpose and bleed blocking primer for Lucas #8000 silicone roof coatings.

5 gal. pails	55 gal. drums	275 gal. totes	
~	$\checkmark$	~	APPROVED

## 4015 2-Part Epoxy Primer



Water-based primer for preparing asphalt surfaces for application of Lucas #8000 Silicone Coating and #4500 Semi-Selfleveling Sealer. Improves adhesion and prevents asphalt bleed through. Use with #8000 in ponding water areas for increased adhesion.



## 8015 TPO Primer



Solvent based primer for preparing TPO roof membranes for application of Lucas #8000 Silicone Coating and #4500, #9600 and #9900 Urethane Sealants. Available in blue color for coating application to gauge coverage. Available in Clear for sealant 

applications.

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Sizes Avail	Quarts	Sizes Avail	1 gal. pails	5 gal. pails
CLEAR	~	BLUE	$\checkmark$	~

## 8815 Hi–Tack Primer

Permanently tacky primer for use with self-adhered membranes including modified bitumen, TPO, and EPDM. Water-based and zero VOCs.

1 gal. pails	5 gal. pails
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## Adhesives, Solvents, Cleaners, Misc. Products

# LUCAS

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Designed as a cold process inter-ply adhesive for SBS modified bitumen single-ply membranes. Manufactured from refined modified asphalts, a special solvent blend, and reinforcing fibers.

5 gal. pails 55 gal. drums

## 754 Asphalt Lap Cement

734 Mod-Bit Adhesive

Asphalt-based adhesive intended for laying SBS modified bitumen, SIS roofing, 90 lb. cap sheet and adhering wood fiber, polyisocyanurate and perlite insulation. Manufactured from refined roofing asphalt, fibers and a blend of aromatic and aliphatic petroleum solvents.

5 gal. pails	55 gal. drums	Bulk	MIAMIDADE COUNTY
~	~	~	APPROVED

## 8800 Universal Single Ply Adhesive



Water-based adhesive for use with TPO, EPDM and PVC roofing. Zero VOC. Compliant in all of North America.

1 gal. pails	5 gal. pails
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## 550 EZ Seal



Instant temporary roof seal. Contains waterproof gel-forming bentonite. Ideal for temporary repairs in winter or poor weather conditions.



## 115 Universal Wash



A concentrated blend of alkaline cleaners, surfactants, and biocides intended for the cleaning and preparation of roofs prior to application of Lucas roof coatings.

1 gal. pails	5 gal. pails	55 gal. drums
✓	$\checkmark$	~

## 125 Safe-Solve<sup>™</sup> Asphalt and Sealant Remover

A bio-based asphalt and sealant remover. Based on non-toxic, biodegradable, non-flammable plant derived esters. Safe for use on vinyl siding, hands, and clothing. Easy removal of asphalt marks on vinyl siding and factory finished aluminum trim.

Aerosol spray	5 gal. pails	55 gal. drums
~	$\checkmark$	✓

## 5015 Seaming Tape Adhesion Promoter

A fast drying cold-weather adhesion promoter for butyl and other seaming tapes. Removes or encapsulates any contamination that might interfere with the tape's adhesion.

Aerosol spray	1 qt. cans	1 gal. pails	5 gal. pails	
<ul> <li></li> </ul>	~	$\checkmark$	✓	

## 5025 Splice & Seam Cleaner/Primer

Low VOC. Compliant in all of North America. Use to clean both new and weathered membranes prior to bonding seams or application of repair patches. Also use to clean surfaces prior to sealant application.

 Aerosol spray
 1 gal. pails
 5 gal. pails

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## Tietex<sup>®</sup> Polyester Fabrics (300 ft. rolls) Tietex<sup>®</sup> Polyester Fabrics (324 ft. rolls) Cotton Asphalt Fabrics (150 ft. rolls)

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Product #	Description	Width	Product #	Description	Width	Product #	Width
T326-40	Extra-Firm	40"	T272-6	Firm	6"	804	4"
T272-40	Firm	40"	T272-12	Firm	12"	806	6"
T325-40	Soft	40"	T272-20	Firm	20"	809	9"
			T325-4	Soft	4"	812	12"
			T325-6	Soft	6"	836	36"
			T325-12	Soft	12"		

Soft

T325-20

# LUCAS

# Spray Information

\* Coverage is gallons per coat and will vary. Consult Data Sheet and/or Guide Specification for exact requirements.

### \*\* Temperature of certain products and the ambient temperature will greatly influence sprayability. Size of

hoses, length of hoses and elevation of work surface vs. spray rig will affect sprayability.

## **Coverage & Spray Chart**

*** Desired fan width may vary depending upon application.
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Product #	Description	Coats	Coverage*	PSI**	Gal/Min	Tip size	Fan***
8000	100% SILICONE ROOF COATING	2	.75-1.5	7000	1-2	.027040	6
6000	UNIVERSAL THERMOPLASTIC ROOF COATING	2-3	1.25-2	3000	1-2	.027040	6
6025	UNIVERSAL RUST INHIBITOR	1	1.25	3000	1.1.5	.027035	6
5000	THERMOPLASTIC ROOF COATING		1.25-1.5	3000	1-2	.027040	6
5400B	THERMOPLASTIC RUBBERIZED ASPHALT SEALANT — BRUSH GRADE	2	1.25-1.5	3000	1-2	.027040	6
1000	ELASTOMERIC ROOF COATING (BC, MB, TC, TPO)	2	1-1.5	1500	1-1.5	.027035	6
1010	SUNBLOCK ELASTOMERIC ROOF COATING	2	1-1.5	1500	1-1.5	.027035	6
1044	SUNSCREEN ELASTOMERIC ROOF COATING	2	1-1.5	2000	1-1.5	.027035	6
1019	RUST-INHIBITING PRIMER	1	.575	1500	1	.027033	6
1015	ACRYLIC RESIN	1	1-3	2000	1	.027033	6
1900	WATER-BASED CLEAR SEALANT	1	1-1.5	1000	1	.027033	6
628	ALUMINUM COATING - UTILITY GRADE NON-FIBERED	1	.75-1	1000	.75-1	.027033	8
608	ALUMINUM COATING 2 LB. NON-FIBRATED	1	.75-1	1000	.75-1	.027033	8
648	ALUMINUM COATING 3 LB. NON-FIBRATED	1	.75-1	1000	.75-1	.027033	8
728	ALUMINUM COATING - UTILITY GRADE FIBERED	1	1-1.5	1500	3-4	.051067	8
758	ALUMINUM COATING 2 LB. FIBRATED	1	1-1.5	1500	3-4	.051067	8
748	ALUMINUM COATING 3 LB. FIBRATED	1	1-1.5	1500	3-4	.051067	8
621	WATER-BASED ALUMINUM COATING	1	1.5	1000	2	.031037	8
637	ELASTOMERIC ALUMINUM	1	1.5-2	2500	1-2	.031040	8
3000	THERMOPLASTIC ALUMINUM COATING	2-3	1.25-1.5	3000	1-1.5	.031037	6
3300	E-FACTOR RADIANT BARRIER COATING	1	0.2	500	0.5	.021025	6
302	ASPHALT LIQUID ROOF COATING - NON-FIBRATED	1	1	1500	1.5-2	.019025	8
304	LIQUID ASPHALT COATING - NON-FIBRATED	1	1	2000	1.5-2	.019025	8
714	ASPHALT LIQUID ROOF COATING - FIBRATED	1	3	2500	3-5	.055067	8
724	ASPHALT LIQUID ROOF COATING - FIBRATED	1	3	2500	3-5	.055067	8
713	ASPHALT BITUMEN RESATURANT	1	8-12	2500	3-5	.055067	10
754	ASPHALT LAP CEMENT	1	2-4	2500	3-5	.055067	8
734	MOD-BIT ADHESIVE	1	1-2	2500	2-2.5	.043049	8
037	MODIFIED THEMOPLASTIC ROOF COATING	1	6-12	3000	2-5	.055067	10
502	ASPHALT EMULSION — NON-FIBRATED, SPRAY GRADE	1	2-6	2500	3-5	.055067	10
721	ASPHALT EMULSION — FIBRATED	1	2-6	2500	3-5	.055067	10
315	ASPHALT PRIMER	1	.575	250	1.5	.019025	8
316	ASPHALT PRIMER	1	.575	250	1.5	.019025	8
115	DETERGENT ROOF PRIMER	1	0.2 (undiluted)	50	1.5	.019025	8
4015	2-Part Epoxy Primer	1	.5	1500		.025031	6

# LUCAS

## **Container & Pallet Sizes**

Container Size	Units per Box	Units per Pallet	Pallet Size
10 oz. Tube	12	1440	50"x45"
28-30 oz. Tube	12	576	50"x45"
14-16 oz. Aerosol	12	864	48"x40"
Quart Can	4	432	48"x36"
Gallon Can	4	180	48"x36"
2 Gallon Pail	NA	72	48"x36"
3 Gallon Pail	NA	60	48"x36"
3.5 Gallon Pail	NA	48	48"x36"
5 Gallon Pail	NA	36	48"x36"
5 Gallon Kit	1	24	48″x36″
55 Gallon Drum	NA	4	48"x48"
275 Gallon Tote	NA	1	48"x40"

## Surface Temperature At Which Condensation Occurs

AMBIENT AIR TEMPERATURE (FAHRENHEIT)											
Relative Humidity	20°	30°	40°	50°	60°	70°	80°	90°	100°	110°	120°
90%	18	28	37	47	57	67	77	87	97	107	117
85%	17	26	36	45	55	65	75	84	95	104	113
80%	16	25	34	44	54	63	73	82	93	102	110
75%	15	24	33	42	52	62	71	80	91	100	108
70%	13	22	31	40	50	60	68	78	88	96	105
65%	12	20	29	38	47	57	66	76	85	93	103
60%	11	19	27	36	45	55	64	73	83	92	101
55%	9	17	25	34	43	53	61	70	80	89	98
50%	6	15	23	31	40	50	59	67	77	86	94
45%	4	13	21	29	37	47	56	64	73	82	91
40%	1	11	18	26	35	43	52	61	69	78	87
35%	-2	8	16	23	31	40	48	57	65	74	83
30%	-6	4	13	20	28	36	44	52	61	69	77

### DEW POINT

Temperature at which moisture will condense on surface. No coatings should be applied unless ambient and surface temperature is a minimum of 5° above this point. Temperature must be maintained during dry through. EXAMPLE: If air temperature is 60°F and relative humidity is 50% the dew point is 40°F.

## ADDITIONAL TEMPERATURE RESTRICTIONS

No coating should be applied unless surface temperature is 40°F minimum and 125°F maximum. Certain Lucas Coatings may have different requirements for high and low temperature application.







## **R.M.** Lucas Co.

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