PALMER ODONAVIN



DSI Columns Product Guide







ALUMINUM

BEAUTIFUL. DURABLE. STRUCTURAL.



ROUND FLUTED



Round Fluted Columns are complimented by matching capitals and bases. These structural columns are available in 6", 8", 10" and 12" diameter.

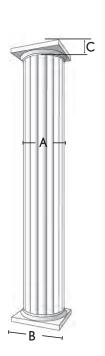
DSI is the only aluminum column supplier to receive PCI 4000 A2 & A3 certification from the Powder Coating Institute. All columns are verified AAMA 2604 compliant.

An optional AAMA 2605 upgrade is available by special order.



Nominal	Shipping		Dimensions				
Size	Weight (lbs.)	A Outside	A Inside	В	С		
6"x8' * •	19	6"	5-3/8"	7-9/16"	1-3/4"		
6"x9' * •	21	6"	5-3/8"	7-9/16"	1-3/4"		
6" x 10' * •	23	6"	5-3/8"	7-9/16"	1-3/4"		
8"x8' * •	24	7-5/8"	7"	9-7/16"	2-1/8"		
8"x9' * •	27	7-5/8"	7"	9-7/16"	2-1/8"		
8" x 10' * •	30	7-5/8"	7"	9-7/16"	2-1/8"		
8" x 12' §	32	7-5/8"	7"	9-7/16"	2-1/8"		
10" x 8'	33	9-3/8"	8-3/4"	11-1/4"	2-3/8"		
10" x 9'	36	9-3/8"	8-3/4"	11-1/4"	2-3/8"		
10" x 10'	38	9-3/8"	8-3/4"	11-1/4"	2-3/8"		
10" x 12' §	47	9-3/8"	8-3/4"	11-1/4"	2-3/8"		
10"x20' §	75	9-3/8"	8-3/4"	11-1/4"	2-3/8"		
12" x 10' §	65	11-1/2"	11"	15-1/8"	2-15/16"		
12" x 16' §	99	11-1/2"	11"	15-1/8"	2-15/16"		
12"x20' §	115	11-1/2"	11"	15-1/8"	2-15/16"		

ROUND FLUTED



- * Quick Ship Program (Gloss White)
- Column boxes include: 1 pc capital, 1 pc base, and 8 angle brackets
- § Special Order: May require longer lead times.

NOTE: Capitals and Bases are not included with columns unless indicated. Angle Brackets (8 pack) or Tie Down Brackets (2 sets) must be ordered separately from columns unless indicated.



Capital (Low Profile)



Base (Low Profile)

FEATURES



- Certified PCI 4000 A2 (AAMA 2604)
 & A3 (AAMA 2605)
- Verified AAMA 2604/2605 Compliant
- Available in 12 colors
- Matching aluminum capitals and bases

- Load bearing[†]
 (Visit dsicolumns.com for more information)
- Ideal for commercial and residential applications
- Can wrap around existing post (modifications may be necessary)
- Lifetime Limited Warranty

[†] Load-bearing capacity is dependent on distributing the load evenly over bearing surfaces of the shaft. All installation information is of general nature; columns should be installed and secured (fastened) according to standard construction practices and in compliance with applicable local, state and federal building regulations.

Note: 2nd story balconies should not be attached directly to the side of any column.

SQUARE FLUTED



Our Traditional Square Fluted Columns come in 6", 8", 10" and 12" square. These structural columns are complimented with capitals and bases offering both peace of mind and a beautiful finished look.

DSI is the only aluminum column supplier to receive PCI 4000 A2 & A3 certification from the Powder Coating Institute. All columns are verified AAMA 2604 compliant.

An optional AAMA 2605 upgrade is available by special order.



Dimensions Shipping **Nominal Size** Weight (lbs.) В C A Outside A Inside 2" 6"x8' * • 24 5-1/2" 4-1/2" 8-1/2" 2" 27 5-1/2" 4-1/2" 8-1/2" 30 4-1/2" 8-1/2" 2" 6"x10' * 5-1/2" 2" 8" x 8' 26 7-1/2" 6-1/2" 10-1/2" 29 6-1/2" 10-1/2" 2" 8"x9' * • 7-1/2" 32 7-1/2" 10-1/2" 2" 8"x10' * • 6-1/2" 8"x12' § 2" 38 7-1/2" 6-1/2" 10-1/2" 10" x 8' 41 9-1/2" 8-1/2" 12-9/16" 2-11/16" 10" x 9' 46 9-1/2" 8-1/2" 12-9/16" 2-11/16" 10" x 10' 50 9-1/2" 8-1/2" 12-9/16" 2-11/16" 10" x 12' § 59 9-1/2" 8-1/2" 12-9/16" 2-11/16" 10" x 20' § 98 9-1/2" 8-1/2" 12-9/16" 2-11/16" 12" x 10' § 60 11-1/2" 10-1/2" 15-7/16" 3-3/16" 12" x 16' § 92 15-7/16" 3-3/16" 11-1/2" 10-1/2" 12" x 20' § 115 11-1/2" 10-1/2" 15-7/16" 3-3/16"

SQUARE FLUTED



- * Quick Ship Program (Gloss White)
- Column boxes include: 1 pc capital, 1 pc base, and 8 angle brackets
- § Special Order: May require longer lead times.

NOTE: Capitals and Bases are not included with columns unless indicated. Angle Brackets (8 pack) or Tie Down Brackets (2 sets) must be ordered separately from columns unless indicated.



Capital (Low Profile)



Base (Low Profile)

FEATURES



- Certified PCI 4000 A2 (AAMA 2604)
 & A3 (AAMA 2605)
- Verified AAMA 2604/2605 Compliant
- Available in 12 colors
- Matching aluminum capitals and bases

- Load bearing[†]
 (Visit dsicolumns.com for more information)
- Ideal for commercial and residential applications
- Can wrap around existing post (modifications may be necessary)
- Lifetime Limited Warranty

[†] Load-bearing capacity is dependent on distributing the load evenly over bearing surfaces of the shaft. All installation information is of general nature; columns should be installed and secured (fastened) according to standard construction practices and in compliance with applicable local, state and federal building regulations.

Note: 2nd story balconies should not be attached directly to the side of any column.

SMOOTH WITH ASTRAGAL



Our architecturally pleasing Smooth Columns offer an Astragal with decorative capital and low profile base. These structural columns are offered in 6", 8" and 10" widths.

DSI is the only aluminum column supplier to receive PCI 4000 A2 & A3 certification from the Powder Coating Institute.
All columns are verified AAMA 2604 compliant. An optional AAMA 2605 upgrade is available by special order.



Dimensions Nominal Shipping Size Weight (lbs.) A Outside В C D E A Inside 6" x 8' 25 5-1/2" 4-1/2" 8-1/2" 2-5/8" 2" 9-13/16" 6" x 9' 28 5-1/2" 4-1/2" 8-1/2" 2-5/8" 2" 9-13/16" 31 4-1/2" 8-1/2" 9-13/16" 6" x 10' 5-1/2" 2-5/8" 2" 7-1/2" 2" 8"x8' 27 6-1/2" 10-1/2" 2-5/8" 11-13/16" 8" x 9' 7-1/2" 6-1/2" 10-1/2" 2" 11-13/16" 30 2-5/8" 8" x 10' 33 7-1/2" 6-1/2" 10-1/2" 2" 11-13/16" 2-5/8" 8"x12' § 6-1/2" 10-1/2" 2" 37 7-1/2" 2-5/8" 11-13/16" 10" x 8' 42 9-1/2" 8-1/2" 12-9/16" 2-5/8" 2-11/16" 13-13/16" 10" x 9' 49 9-1/2" 8-1/2" 12-9/16" 2-5/8" 2-11/16" 13-13/16" 10" x 10' 53 9-1/2" 8-1/2" 12-9/16" 2-5/8" 2-11/16" 13-13/16" 10" x 12' § 62 9-1/2" 8-1/2" 12-9/16" 2-5/8" 2-11/16" 13-13/16" 10" x 20' § 106 9-1/2" 8-1/2" 12-9/16" 2-5/8" 2-11/16" 13-13/16"

SMOOTH WITH ASTRAGAL



§ Special Order: May require longer lead times.

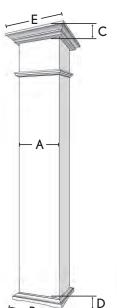
NOTE: Capitals and Bases are not included with columns unless indicated. Angle Brackets (8 pack) or Tie Down Brackets (2 sets) must be ordered separately from columns unless indicated.



Decorative Capital



(Low Profile)







- Certified PCI 4000 A2 (AAMA 2604)
 & A3 (AAMA 2605)
- Verified AAMA 2604/2605 Compliant
- Available in 12 colors
- Decorative aluminum capital and low profile base with adjustable height astragal.
- Load bearing[†]
 (Visit dsicolumns.com for more information)
- Ideal for commercial and residential applications
- Can wrap around existing post (modifications may be necessary)
- Lifetime Limited Warranty

[†] Load-bearing capacity is dependent on distributing the load evenly over bearing surfaces of the shaft. All installation information is of general nature; columns should be installed and secured (fastened) according to standard construction practices and in compliance with applicable local, state and federal building regulations.

Note: 2nd story balconies should not be attached directly to the side of any column.

RECESSED



Our detailed Recessed Columns are complimented by matching capitals and bases. These structural columns are offered in 6" and 8" widths.

DSI is the only aluminum column supplier to receive PCI 4000 A2 & A3 certification from the Powder Coating Institute. All columns are verified AAMA 2604. An optional AAMA 2605 upgrade is available by special order.



RECESSED

Nomina	Nominal Size Shipping Weight (lbs.)		Dimensions			
Nomina			A Outside	A Inside	В	С
6" x 8'	•	28	5-1/2"	4-1/8"	8-1/2"	2"
6" x 9'	•	31	5-1/2"	4-1/8"	8-1/2"	2"
6" x 10'	•	35	5-1/2"	4-1/8"	8-1/2"	2"
8" x 8'	•	35	7-1/2"	6-1/8"	10-1/2"	2"
8" x 9'	•	39	7-1/2"	6-1/8"	10-1/2"	2"
8" x 10'	•	42	7-1/2"	6-1/8"	10-1/2"	2"

* Column boxes include: 1 pc capital, 1 pc base, and 8 angle brackets



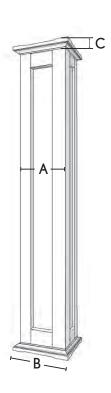
Optional block dividers simplify the rail mounting process or provide a more decorative accent.



Capital (Low Profile)



Base (Low Profile)





FEATURES



- Certified PCI 4000 A2 (AAMA 2604)
 & A3 (AAMA 2605)
- · Verified AAMA 2604/2605 Compliant
- Available in 12 colors
- Matching aluminum capitals and bases

- Load bearing[†]
 (Visit dsicolumns.com for more information)
- Ideal for commercial and residential applications
- Can wrap around existing post (modifications may be necessary)
- Lifetime Limited Warranty

[†] Load-bearing capacity is dependent on distributing the load evenly over bearing surfaces of the shaft. All installation information is of general nature; columns should be installed and secured (fastened) according to standard construction practices and in compliance with applicable local, state and federal building regulations.

Note: 2nd story balconies should not be attached directly to the side of any column.

SMOOTH



The versatile Smooth Column with matching capitals and bases compliment any home or estate entry.

These structural columns are offered in 6", 8" and 10" widths.

DSI is the only aluminum column supplier to receive PCI 4000 A2 & A3 certification from the Powder Coating Institute. All columns are verified AAMA 2604 compliant. An optional AAMA 2605 upgrade is available by special order.



SMOOTH

Nominal Size	Shipping	Dimensions			
140mmai 3ize	Weight (lbs.)	A Outside	A Inside	В	С
6"x8' * •	27	5-1/2"	4-1/2"	8-1/2"	2"
6" x 9' •	30	5-1/2"	4-1/2"	8-1/2"	2"
6" x 10' •	33	5-1/2"	4-1/2"	8-1/2"	2"
8"x8' * •	29	7-1/2"	6-1/2"	10-1/2"	2"
8" x 9' •	32	7-1/2"	6-1/2"	10-1/2"	2"
8" x 10' •	35	7-1/2"	6-1/2"	10-1/2"	2"
8" x 12' §	37	7-1/2"	6-1/2"	10-1/2"	2"
10" x 8'	42	9-1/2"	8-1/2"	12-9/16"	2-11/16"
10" x 9'	49	9-1/2"	8-1/2"	12-9/16"	2-11/16"
10" x 10'	53	9-1/2"	8-1/2"	12-9/16"	2-11/16"
10" x 12' §	62	9-1/2"	8-1/2"	12-9/16"	2-11/16"
10" x 20' §	106	9-1/2"	8-1/2"	12-9/16"	2-11/16"

* Quick Ship Program (Gloss White)

§ Special Order: May require longer lead times.

NOTE: Capitals and Bases are not included with columns unless indicated. Angle Brackets (8 pack) or Tie Down Brackets (2 sets) must be ordered separately from columns unless indicated.

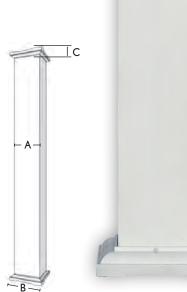


Capital (Low Profile)



Base (Low Profile)





FEATURES



Certified PCI 4000 A2 (AAMA 2604)
 & A3 (AAMA 2605)



- Verified AAMA 2604/2605 Compliant
- Available in 12 colors
- Matching aluminum capitals and bases

- Load bearing[†]
 (Visit dsicolumns.com for more information)
- Ideal for commercial and residential applications
- Can wrap around existing post (modifications may be necessary)
- Lifetime Limited Warranty

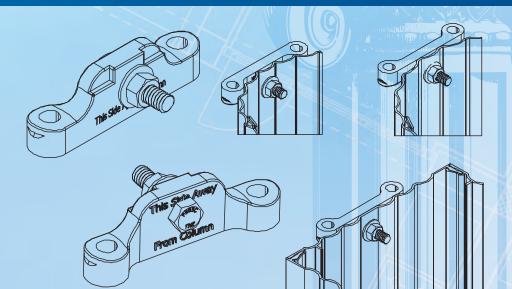
Column boxes include: 1 pc capital, 1 pc base, and 8 angle brackets

[†] Load-bearing capacity is dependent on distributing the load evenly over bearing surfaces of the shaft. All installation information is of general nature; columns should be installed and secured (fastened) according to standard construction practices and in compliance with applicable local, state and federal building regulations.

Note: 2nd story balconies should not be attached directly to the side of any column.

TIE DOWN BRACKET SYSTEM

- Competitively priced
- Easy to install & inspect
- Mounted to the column shaft for maximum strength
- Works with all columns types
- Packaged as a 2-pack (four brackets required per column)



INSTALLATION SHOWN ON ROUND FLUTED ALUMINUM COLUMNS





INSTALLATION SHOWN ON SQUARE FLUTED ALUMINUM COLUMNS





ANGLE BRACKET



Packaged as an 8-pack (eight brackets required per column) Note: Columns that ship with a capital and base included in the box will also include an 8-pack of Angle Brackets

BULK PACKAGING

Mix 20 Columns per skid





SPECIALTY CUTS & ADAPTERS



SPECIAL ORDER ALUMINUM COLUMN CUTS

DSI Columns are available in the following plan types.
Please specify when you order.
Round and square column shafts, capitals and bases cut to meet special installation requirements.











Full





SPECIAL ORDER
ADAPTER KITS FOR VINYL AND ALUMINUM RAILING





Adapter Kit for Round Fluted Column and PolyRail® Vinyl Railing





Adapter Kit for Round Fluted Column and Westbury® Aluminum Railing

STANDARD AAMA 2604 ARCHITECTURAL POWDER COATED COLORS

colors to compliment your home. From satin colors to textured colors to multi-colors, the possibilities are endless. 12 Standard AAMA 2604 colors available, custom AAMA 2604 colors are available as special order. AAMA 2605 colors are all special order. **Black Fine Bronze Fine** Satin Black Ninety Bronze **Texture Texture Brown Fine Texture** Gloss Beige Gloss White White Fine Texture Speckled Walnut Silver Chocolate Sandy Shore

A variety of standard colors combined with the option of custom





CLEAN: City water rinse CLEANER: Recycling reverse osmosis water rinse CLEANEST: Pure reverse osmosis water rinse SEALER: Dried-in-place aluminum sealer



A 200 MPH air blast removes water drops from the pre-treated aluminum. A convection oven completes the dry-off process.



Powder is applied with 18 automated and 2 manual spray guns. Compressed process air is dried to -35°F Dew Point for superior adhesion.



The powder coating is then bonded and adhered to the aluminum sub-straight in a 400 degree cure stage.



The powder coating application booth produces zero VOC emissions. Powder is stored and applied in a climate controlled positive pressure environmental room. Ten pre-treat system titration checks twice per shift maintain system parameters and ten QC checks are completed every hour on product coming off the powder-coating line. Parts are not touched by human hands during the pre-treat, dry-off, application and cure process to maintain ultimate cleanliness of powder-coated parts.



CERTIFIED.

DSI is a PCI 4000 certified and verified AAMA 2604 and AAMA 2605 compliant powder coating applicator. The powder coating process is accredited by the American Architectural Manufacturing Association and the Powder Coating Institute. Our powder coating is custom blended from a Super Durable Polyester TGIC (Triglycidyl Isocyanurate) resin-base, using premium pigmentation to meet AAMA 2604 specifications. Our AAMA 2605 is a fluorocarbon polymer resin system.



DSI FAMILY OF PRODUCTS





ScreenRail





















Since 1984, Digger Specialties, Inc. (DSI) has manufactured the highest quality building materials in the industry.

DSI is constantly improving and innovating to bring better products to the marketplace, including the Composite and Fiberglass Columns.

Composite and Fiberglass Columns are available in three different finishes to meet your installation and design needs. The Standard, ready to paint column, comes in a mill finish ready for finishing and painting. The Caulk-N-Walk column is ready to install just caulk and walk away. The Painted Colum provides both beauty and durability. Our innovative state of the art painting process provides a ready to install column, including painted capital and base, which eliminates the need for onsite prep and painting.

All Composite and Fiberglass Column products feature heavy duty packaging to resist transit and jobsite damage and are backed by a Lifetime Limited Warranty. DSI also offers the First Painted Column Warranty in the industry.



DSI Columns offer quality craftsmanship, impeccable design, and integrated architectural elements to deliver an elegant and low-maintenance, long lasting column.

Composite and Fiberglass Columns are available in a broad selection of sizes, styles, and load-bearing capacities to meet most project applications.

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READY TO PAINT

KEY FEATURES:

- Round seamless columns eliminate the need to sand seams or parting lines before painting.
- Just a couple dabs of adhesive on top of the Snug-Fit capital, slide it into place and caulk the bottom before painting.
- Our composite base will withstand the harshest weather elements and stand up to some serious thumps and bumps.
- Stock size DSI Composite and Fiberglass Columns arrive all-in-one-box.

HERE'S WHAT YOU GET IN THE BOX:

- A seamless round column in 8", 10" and 12" diameters and 8', 9' and 10' lengths.
- Square column comes with one seam that has been sanded and ready to paint.
- · Poly capital with foam ring for snug fit.
- · Composite base
- Optional Brackets and Screws available. Ask your supplier for details.





JUST CAULK AND WALK AWAY!

Caulk-N-Walk® Seamless Column takes column installation to the next level. No more parting lines to sand or fix with body putty. Caulk-N-Walk® Seamless Columns are available with Plumb Perfect installation system and concealed fasteners which make completing your column project easy while saving the installer valuable time.

KEY FEATURES:

- The first white seamless column system. The color runs all the way through the column.
- Column produced with Titanium Dioxide (TiO₂).
- Plumb bob, installation disk, and base target make plumbing a column quick and easy.
- Eliminates outside installation hardware.
- Eliminates finish work on screw heads by concealing all installation devices

HERE'S WHAT YOU GET IN THE BOX:

- · White Seamless Column
- White polyurethane Snug-Fit capital with foam ring insert that hugs the column.
- White composite base, same material as the column. Base fits snug on top of the base ring.
- · Base ring with predrilled holes
- Base ring target to assist in plumbing the column.
- Installation disc with predrilled holes.
 Center hole accommodates the plumb bob hanger.
- · Plumb bob with hanger and string
- · (9) Screws





INDUSTRY LEADING PAINTED FINISH - PROVIDING BOTH BEAUTY AND DURABILITY

All DSI Composite and Fiberglass Columns are available as a Painted Column. This innovative state of the art painting process provides a ready to install column, including painted capital and base, which eliminates the need for onsite prep and painting.

KEY FEATURES:

- · DSI Elite White painted finish
- · Ready to install Pre-Finished Column
- · Saves installation time
- · Painted Finish Warranty
- · Available for all Composite and Fiberglass Columns
- · Matching painted Capitals and Bases
- · Complies with ASTM D2247 and ASTM D4585 standards
- · Excellent Weatherability
- Proven Polyurethane Protective Coating (used for commercial and industrial applications for over 20 years) provides a weather barrier to protect the column and the finish
- · Sprayed Finish eliminating brush marks





THE FIRST ALL-IN-ONE BOX COLUMN INSTALLATION SYSTEM

Digger Specialties, Inc. takes a common sense approach to removing the hassles associated with installing a column. Everything you need to install a column comes in one box. The Plumb Perfect Column Installation System will guide you to project completion while saving you valuable time and money.

KEY FEATURES:

- Eliminates outside installation hardware.
- Eliminates finish work on screw heads by concealing all installation devices
- · No more searching for parts.
- Base target assists in positioning base ring and column.

HERE'S WHAT YOU GET IN THE BOX:

- · Column
- Poly capital with foam ring insert that hugs the column
- · Composite base
- · Base ring with predrilled holes
- · Base ring target
- Installation disc with predrilled Holes
- Plumb bob with hanger and string
- · (9) Screws





COLUMNS

MAKING SPLIT COLUMN REASSEMBLY SIMPLE.

Traditional split columns can be difficult to reassemble onsite and require multiple leveling and alignment adjustments to get the two halves realigned. Our unique cast indexing keys make aligning the column halves a simple process, saving you valuable time — virtually eliminating the frustration of split column installation.

KEY FEATURES:

- · Cast indexing keys make aligning the column halves stress free.
- · No slipping or sliding at glue joint.
- · Use fast setting epoxy to reduce installation time.
- · Fully split columns arrive ready to install.
- · Precision Diamond Cut line is easy to finish.
- · Eliminates the hassle of finishing the splitting at the job site.
- · No screws or tabs required.
- $\boldsymbol{\cdot}$ Tongue & Groove fit assures snug installation.
- · Keys restrict lateral & vertical play. Insures an easy to finish seam.
- Optional Reassembly Kits available. See page 25 and ask your supplier for details.







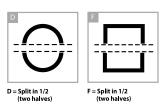
Patent # US 8,234,837 B2



ADD AN ELEMENT OF SOPHISTICATION TO EVEN THE SMALLEST SPACES

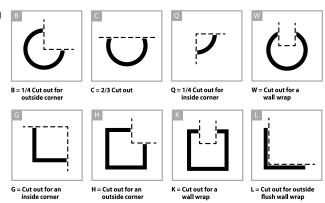
For those special projects that may need a unique pilaster column DSI has the ability to meet your specifications.

Pilaster Cuts



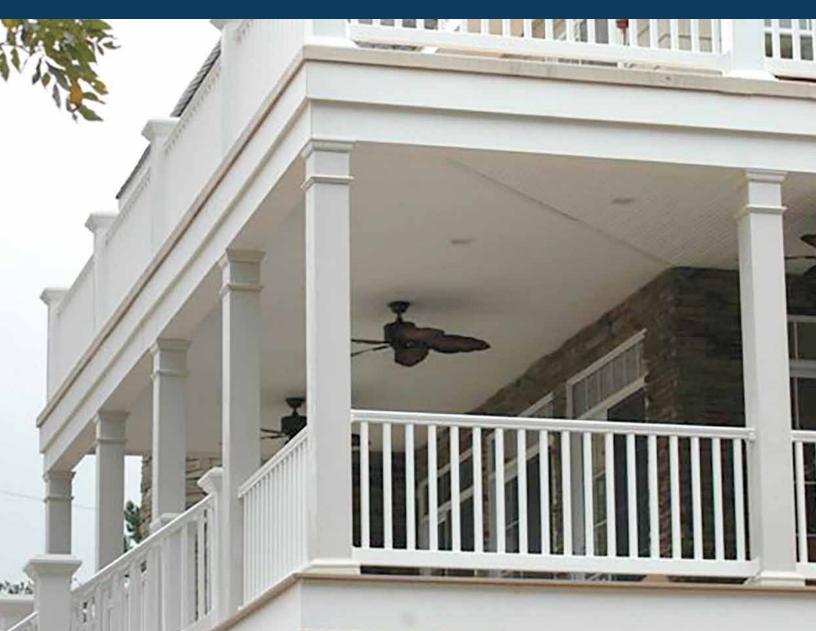
The graphic below shows the many custom cut types available for splitting your column. Custom Cuts are special order and customized to your needs (standard DSI lead time will not apply to these special orders).

Custom Cuts





COMPOSITE COLUMNS



The DSI Square Column eliminates hours of labor associated with site-built columns while adding crisp, clean lines and architectural aesthetics.

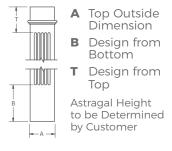
Square Columns are available in smooth, fluted, raised panel, recessed panel, and our unique, recessed panel pedestal design.

A Top Outside Dimension Astragal Height to be Determined by Customer

SQUARE SMOOTH COLUMNS

Column Size	Outside Dimension (A)	Inside Dimension	Material Thickness
6" x 8'	5 1/2"	4 3/4"	1/2"
6" x 9'	5 1/2"	4 3/4"	1/2"
8" x 8'	7 1/2"	6 7/16"	1/2″
8" x 9'	7 1/2"	6 7/16"	1/2"
8" x 10'	7 1/2"	6 7/16"	1/2"
10" x 8'	9 1/2"	8 11/16"	1/2″
10" x 9'	9 1/2"	8 11/16"	1/2"
10"x 10'	9 1/2"	8 11/16"	1/2″
12" x 8'	11 1/2"	10 3/4"	1/2″
12" x 9'	11 1/2"	10 3/4"	1/2"
12"x 10'	11 1/2"	10 3/4"	1/2"
12" x 12'	11 1/2"	10 3/4"	1/2″
14" x 8'	13 7/8"	13 1/8"	3/8"
14" x 9'	13 7/8"	13 1/8"	3/8"
14" x 10'	13 7/8"	13 1/8"	3/8"
14" x 12'	13 7/8"	13 1/8"	3/8"

SQUARE FLUTED COLUMNS



Column Size	Outside Dimension (A)	Inside Dimension Top	Inside Dimension Bottom	Material Thickness	Design from Top (T) and from Bottom (B)
8" x 8'	7 1/2"	6 3/4"	7 1/4"	3/8"	T = 8 1/2", B = 12 1/8"
8" x 9'	7 1/2"	6 3/4"	7 1/4"	3/8"	T = 8 1/2", B = 9 3/8"
8" x 10'	7 1/2"	6 3/4"	7 1/4"	3/8"	T = 8 1/2", B = 21 3/8"
10" x 8'	9 1/2"	8 5/8"	9 1/8"	3/8"	T = 9", B = 15 3/4"
10" x 9'	9 1/2"	8 5/8"	9 1/8"	3/8"	T = 9 1/4", B = 6 3/8"
10" x 10'	9 1/2"	8 5/8"	9 1/8"	3/8"	T = 9 1/4", B = 18 3/8"
12" x 9'	11 1/2"	10 1/2"	11"	3/8"	T = 10", B = 9"
12" x 10'	11 1/2"	10 1/2"	11"	3/8"	T = 10", B = 21
12" x 12'	11 1/2"	10 1/2"	11"	3/8"	T = 10", B = 45 1/2"

AVAILABLE IN Plumb Perfect® (kit included) Split-Fit® Pilaster Painted Standard Column, Capital, Astragal and Base all in one box

LOAD BEARING (Visit *dsicolumns.com* for more information)

SQUARE COLUMNS

T B B B

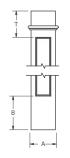
- A Outside Dimension
- **B** Design from Bottom
- T Design from Top

Astragal Height to be Determined by Customer

SQUARE RAISED PANEL COLUMNS

Column Size	Outside Dimension (A)	Inside Dimension Top	Inside Dimension Bottom	Material Thickness	Design from Top (T) and from Bottom(B)
8" x 8'	8″	6 3/4"	7 1/4"	3/8"	T = 8 5/8", B = 16"
8" x 9'	7 7/8"	6 3/4"	7 1/4"	3/8"	T = 8 3/8", B = 8 1/2"
8" x 10'	7 7/8"	6 3/4"	7 1/4"	3/8"	T = 8 3/8", B = 20 1/2"
10" x 8'	9 7/8"	8 5/8"	9 1/8"	3/8"	T = 10", B = 16 3/4"
10" x 9'	9 3/4"	8 5/8"	9 1/8"	3/8"	T = 9 7/8", B = 8 3/4"
10" x 10'	9 3/4"	8 5/8"	9 1/8"	3/8"	T = 9 7/8", B = 20 3/4"
12"x 9'	11 5/8"	10 3/8"	10 7/8"	3/8"	T = 10 1/2", B = 5 1/2"
12" x 10'	11 5/8"	10 3/8"	10 7/8"	3/8"	T = 10 1/2", B = 17 1/2"
12" x 12'	11 5/8"	10 3/8"	10 7/8"	3/8"	T = 10 1/2", B = 41 1/2"

SQUARE RECESSED PANEL COLUMNS



- A Top Outside Dimension
- B Design from Bottom
- Design from Top

Astragal Height to be Determined by Customer

Column Size	Outside Dimension (A)	Inside Dimension Top	Inside Dimension Bottom	Material Thickness	Design from Top (T) and from Bottom(B)
8" x 8'	7 1/2"	6 3/4"	7 1/4"	3/8"	T = 8 3/8", B = 10 3/4"
8" x 9'	7 1/2"	6 3/4"	7 1/4"	3/8"	T = 8 3/8", B = 9 3/4"
8" x 10'	7 1/2"	6 3/4"	7 1/4"	3/8"	T = 8 3/8", B = 21 3/4"
10" x 8'	9 1/2"	8 5/8"	9 1/8"	3/8"	T = 10", B = 16 1/8"
10" x 9'	9 1/2"	8 5/8"	9 1/8"	3/8"	T = 10", B = 9 3/4"
10" x 10'	9 1/2"	8 5/8"	9 1/8"	3/8"	T = 10", B = 21 3/4"
12" x 8'	11 1/2"	10 3/8"	11"	3/8"	T = 10 1/2", B = 16"
12" x 9'	11 1/2"	10 3/8"	11"	3/8"	T = 10 1/2", B = 28"
12" x 10'	11 1/2"	10 3/8"	11"	3/8"	T = 10 1/2", B = 17 1/2"

A Outside Dimension Top B Outside Dimension Bottom C Pedestal Height Astragal Height

to be Determined by Customer

SQUARE RECESSED PANEL PEDESTAL COLUMNS

Column Size	Outside Dimension Top (A)	Outside Dimension Bottom (B)	Pedestal Height (C)	
10" x 8'	7 1/2"	9 1/2"	41"	
10" x 9'	7 1/2"	9 1/2"	41"	
10" x 10'	7 1/2"	9 1/2"	41"	

NOTE Base is part of the pedestal

AVAILABLE IN Plumb Perfect® (kit included) Split-Fit® Pilaster Painted Standard Column, Capital, Astragal and Base all in one box

LOAD BEARING (Visit dsicolumns.com for more information)

SQUARE CAPITALS & BASES

Capitals and bases provide a finishing touch to your column. The standard capital and base set for square columns is the Tuscan-style.

DSI's Tuscan capitals for square columns are made from Polyurethane. Most sizes of our Tuscan capitals are made utilizing a patented process to create a **Snug-Fit** capital. The Polyurethane capital is created with a foam ring for a snug-fit. This capital eliminates the need to purchase a backer rod to close the gap that can occur between the column shaft and the capital. Snug-Fit capitals do not require pilot holes.

The Tuscan base is made from the same material as the column to protect both the base and column from dents and other damage. An optional Altostyle base is also available for square columns.



SQUARE POLYURETHANE TUSCAN CAPITALS

Capital Size	Width	Height	Inside Dimension	Diagonal	
6"	8 3/8"	2 1/2"	5 5/8"	11 3/4"	
8″	11 1/4"	2 3/4"	7 3/4"	15 7/8"	
10"	13 5/8"	3 3/8"	9 5/8"	19 1/4"	
12"	15 5/8"	3 1/2"	11 11/16"	22"	
14"	18 1/4"	4"	14 1/16"	25 7/8"	



SQUARE TUSCAN BASES

Base Size	Width	Height	Inside Dimension	Diagonal
6"	8 1/8"	3 7/8"	5 9/16"	11 1/2"
8"	10 1/2"	4 1/4"	7 3/4"	14 7/8"
10"	13″	5 1/8"	9 5/8"	18 3/8"
12"	14 7/8"	5 5/8"	11 11/16"	21"
14"	17 5/8"	5 5/8"	14 1/16"	24 7/8"



SQUARE ALTO BASES

Base Size	Width	Height	Inside Dimension	Diagonal
6"	7 3/8"	5 3/4"	5 9/16"	10 3/8"
8"	9 3/4"	7 1/8"	7 3/4"	13 3/4"
10"	11 1/2"	8 1/2"	9 5/8"	16 1/4"
12"	13 1/2"	9 3/4"	11 11/16"	19 1/8"

AVAILABLE IN ■ Plumb Perfect® (kit included) ■ Split-Fit® ■ Pilaster ■ Painted ■ Standard ■ Snug-Fit Capital

Patent # US 8,424,259 B2



COMPOSITE COLUMNS



Tuscan Columns are one of the most recognizable architectural elements in the world. From the historical cities of Europe to the cities and towns of the United States. these columns and

their elegant style

are celebrated

world over.

by architects the

Round Columns are available in smooth tapered and nontapered and fluted tapered.



- **A** Top Outside Diameter
- **B** Bottom Outside Diameter
- C Neck Ring Height

ROUND SMOOTH TAPERED

Column Size	Outside Diameter Top (A)	Inside Diameter Top	Outside Diameter Bottom (B)	Inside Diameter Bottom	Taper from Bottom	Material Thickness	Neck Ring Height (C)
6" x 8'	5 1/8"	4 3/8"	6"	5 1/4"	45"	3/8"	4"
8" x 5'	6 1/8"	5 3/8"	7 5/8"	6 7/8"	15"	3/8"	5″
8" x 6'	6 1/8"	5 3/8"	7 5/8"	6 7/8"	27"	3/8"	5"
8" x 8'	6 1/8"	5 3/8"	7 5/8"	6 7/8"	31"	3/8"	5″
8" x 9'	6 1/8"	5 3/8"	7 5/8"	6 7/8"	26"	3/8"	5″
8" x 10'	6 1/8"	5 3/8"	7 5/8"	6 7/8"	38"	3/8"	5″
10" x 6'	8"	7 1/4"	9 5/8"	8 7/8"	6"	3/8"	5 7/8"
10" x 8'	8″	7 1/4"	9 5/8"	8 7/8"	30"	3/8"	5 7/8"
10" x 9'	8"	7 1/4"	9 5/8"	8 7/8"	24"	3/8"	5 7/8"
10" x 10'	8″	7 1/4"	9 5/8"	8 7/8"	36"	3/8"	5 7/8"
10" x 12'	8″	7 1/4"	9 5/8"	8 7/8"	62"	3/8"	5 7/8"
12" x 6'	9 3/8"	8 5/8"	11 1/2"	10 3/4"	8″	3/8"	7 3/4"
12" x 8'	9 3/8"	8 5/8"	11 1/2"	10 3/4"	32"	3/8"	7 3/4"
12" x 9'	9 1/2"	8 3/4"	11 1/2"	10 3/4"	29"	3/8"	7 3/4"
12" x 10'	9 1/2"	8 3/4"	11 1/2"	10 3/4"	41"	3/8"	7 3/4"
12" x 12'	9 5/8"	8 7/8"	11 5/8"	10 7/8"	40"	3/8"	7 3/4"
12" x 14'	9 5/8"	8 7/8"	11 5/8"	10 7/8"	48"	3/8"	7 3/4"
12" x 16'	9 5/8"	8 7/8"	11 5/8"	10 7/8"	72″	3/8"	7 3/4"
14" x 8'	12"	11 1/4"	13 7/8"	13 1/8"	22"	3/8"	8 1/8"
14" x 9'	12"	11 1/4"	13 7/8"	13 1/8"	34"	3/8"	8 1/8"
14" x 10'	12"	11 1/4"	13 7/8"	13 1/8"	46"	3/8"	8 1/8"
14" x 12'	12"	11 1/4"	14"	13 1/4"	26"	3/8"	8 1/8"
14" x 14'	12"	11 1/4"	14"	13 1/4"	50"	3/8"	8 1/8"
14" x 16'	12"	11 1/4"	14"	13 1/4"	74"	3/8"	8 1/8"
14" x 18'	12"	11 1/4"	14"	13 1/4"	98″	3/8"	8 1/8"
16" x 8'	13 3/4"	12 3/4"	15 3/4"	14 3/4"	31"	1/2"	8 1/2"
16" x 9'	13 3/4"	12 3/4"	15 3/4"	14 3/4"	43"	1/2"	8 1/2"
16" x 10'	13 3/4"	12 3/4"	15 3/4"	14 3/4"	55"	1/2"	8 1/2"
16" x 12'	13 3/4"	12 3/4"	15 3/4"	14 3/4"	36"	1/2"	9"
16" x 14'	13 3/4"	12 3/4"	15 3/4"	14 3/4"	60"	1/2"	9"
16" x 16'	13 3/4"	12 3/4"	15 3/4"	14 3/4"	84"	1/2"	9″
16" x 18'	13 3/4"	12 3/4"	15 3/4"	14 3/4"	108"	1/2″	9″
18" x 8'	15 3/8"	14 3/8"	17 1/4"	16 1/4"	12"	1/2"	11 5/8"
18" x 9'	15 3/8"	14 3/8"	17 1/4"	16 1/4"	24"	1/2"	11 5/8"
18" x 10'	15 3/8"	14 3/8"	17 1/4"	16 1/4"	36"	1/2"	11 5/8"
18" x 12'	15 3/8"	14 3/8"	17 1/4"	16 1/4"	60″	1/2″	11 5/8"
18" x 14'	15 1/4"	14 3/8"	17 5/8"	16 3/8"	28"	1/2"	11 1/2"
18" x 16'	15 1/4"	14 1/4"	17 5/8"	16 3/8"	60"	1/2"	11 1/2"
18" x 18'	15 1/4"	14 1/4"	17 5/8"	16 3/8"	84"	1/2"	11 1/2"
18" x 20'	15 1/4"	14 1/4"	17 5/8"	16 3/8"	108"	1/2″	11 1/2"
20" x 12'	16 3/8"	15 3/8"	19 3/4"	18 3/4"	0"	1/2"	10 1/8"
20" x 14'	16 3/8"	15 3/8"	19 3/4"	18 3/4"	17″	1/2″	10 1/8"
20" x 16'	16 3/8"	15 3/8"	19 3/4"	18 3/4"	41"	1/2"	10 1/8"
20" x 18'	16 3/8"	15 3/8"	19 3/4"	18 3/4"	65"	1/2"	10 1/8"
20" x 20'	16 3/8"	15 3/8"	19 3/4"	18 3/4"	89"	1/2"	10 1/8"
20" x 22'	16 3/8"	15 3/8"	19 3/4"	18 3/4"	113″	1/2″	10 1/8"
20" x 24'	16 3/8"	15 3/8"	19 3/4"	18 3/4"	137"	1/2″	10 1/8"
24" x 14'	19 3/4"	18 3/4"	23 3/4"	22 3/4"	10"	1/2″	12 1/8"
24" x 16'	19 3/4"	18 3/4"	23 3/4"	22 3/4"	34"	1/2"	12 1/8"
24" x 18'	19 3/4"	18 3/4"	23 3/4"	22 3/4"	58"	1/2″	12 1/8"
24" x 20'	19 3/4"	18 3/4"	23 3/4"	22 3/4"	82"	1/2"	12 1/8"
24" x 22'	19 3/4"	18 3/4"	23 3/4"	22 3/4"	106"	1/2″	12 1/8"
24" x 24'	19 3/4"	18 3/4"	23 3/4"	22 3/4"	130″	1/2"	12 1/8"

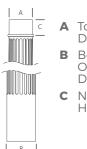
AVAILABLE IN Caulk-N-Walk® Plumb Perfect® (kit included) Plumb Perfect® (kit sold separately) Split-Fit® Pilaster Painted Standard

Column, Capital and Base all in one box

Seamless Column, except for Split-Fit®

ROUND COLUMNS

ROUND FLUTED TAPERED



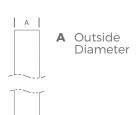
- A Top Outside Diameter
- B Bottom Outside Diameter
- C Neck Ring Height

Column Size	Outside Diameter Top (A)	Inside Diameter Top	Outside Diameter Bottom (B)	Inside Diameter Bottom	Taper from Bottom	Material Thickness	Flutes from Bottom	Neck Ring Height (C)
8" x 8'	6 1/4"	5 1/2"	7 3/4"	7″	30"	3/8"	11 1/2"	5 1/4"
8" x 9'	6 1/4"	5 1/4"	7 5/8"	6 7/8"	30"	3/8"	12"	5″
8" x 10'	6 1/4"	5 1/4"	7 5/8"	6 1/4"	42"	3/8"	12"	5″
10" x 8'	8″	7″	9 1/2"	8 5/8"	32"	3/8"	14 1/4"	5 3/4"
10" x 9'	7 1/2"	6 1/4"	9 3/4"	8 3/4"	20"	3/8"	10 1/2"	6 1/4"
10" x 10'	7 1/2"	6 1/4"	9 3/4"	8 3/4"	32"	3/8"	22 1/2"	6 1/4"
12" x 8'	9 5/8"	8 7/8"	11 7/8"	11"	22"	3/8"	15"	7 5/8"
12" x 9'	9 5/8"	8 7/8"	11 7/8"	11"	24"	3/8"	9″	7 5/8"
12" x 10'	9 5/8"	8 7/8"	11 7/8"	11"	36"	3/8"	16"	7 5/8"
12"x 12'	9 1/2"	8 1/2"	11 3/4"	11"	48"	3/8"	22 1/2"	7 5/8"

ROUND SMOOTH NON-TAPERED

Our Round Smooth Non-Tapered columns offer a sophisticated uncomplicated look to your project.

To use Decorative
Capitals with our Round
Smooth Non-Tapered
columns, select one size
larger capital than the
column size. Example:
A 10" Non-Tapered
Column requires a 12"
Roman Ionic Capital.



Column Size	Outside Diameter (A)	Inside Diameter	Material Thickness
8" x 8'	7 5/8"	6 7/8"	3/8"
8" x 9'	7 5/8"	6 7/8"	3/8"
8" x 10'	7 5/8"	6 7/8"	3/8"
10" x 8'	9 5/8"	8 7/8"	3/8"
10" x 9'	9 5/8"	8 7/8"	3/8"
10" x 10'	9 5/8"	8 7/8"	3/8"
10" x 12'	9 5/8"	8 7/8"	3/8"
12" x 8'	11 5/8"	10 7/8"	3/8"
12" x 9'	11 5/8"	10 7/8"	3/8"
12" x 10'	11 5/8"	10 7/8"	3/8"
12" x 12'	11 5/8"	10 7/8"	3/8"
12" x 14'	11 5/8"	10 7/8"	3/8"
12" x 16'	11 5/8"	10 7/8"	3/8"
14" x 8'	13 3/4"	13″	3/8"
14" x 9'	13 3/4"	13"	3/8"
14" x 10'	13 3/4"	13"	3/8"
14" x 12'	13 3/4"	13"	3/8"
14" x 14'	13 3/4"	13"	3/8"
14" x 16'	13 3/4"	13"	3/8"
16" x 8'	15 3/4"	14 3/4"	1/2"
16" x 9'	15 3/4"	14 3/4"	1/2"
18" x 8'	17 5/8"	16 5/8"	1/2"
18" x 9'	17 5/8"	16 5/8"	1/2"
20" x 9'	19 7/8"	18 7/8"	1/2"
20" x 10'	19 7/8"	18 7/8"	1/2"
24" x 9'	23 7/8"	22 5/8"	5/8"
24" x 10'	23 7/8"	22 5/8"	5/8"



LOAD BEARING (Visit dsicolumns.com for more information)

ROUND CAPITALS

Our standard Tuscan capitals are cast from the same rock hard composite material as our column shaft assuring maximum durability. Although casting capitals from this material requires extra attention to detail, we think you will agree it is worth the effort.

Most sizes of the Tuscan Tapered Capitals are made from Polyurethane. And some sizes are made utilizing a patented process to create a **Snug-Fit** capital. The Polyurethane capital is created with a foam ring for a snug-fit. This capital eliminates the need to purchase a backer rod to close the gap that can occur between the column shaft and the capital. Snug-Fit capitals do not require pilot holes.



NON-TAPERED TUSCAN CAPITALS

Column Size	Width	Height	Inside Diameter	Diagonal
8"	9 1/8"	2 1/2"	7 11/16"	13"
10"	12 1/4"	3 1/8"	9 7/8"	17 5/16"
12"	14"	3 1/2"	11 3/4"	20"
14"	16 3/4"	3 1/2"	14 1/8"	23 3/4"
16"	19 1/16"	5 1/8"	16 1/4"	27"



TAPERED TUSCAN CAPITALS

Column Size	Width	Height	Inside Diameter	Diagonal	
Polyurethan	ie				ı
6"	8″	2 1/4"	5 1/4"	11"	
8″	9 1/8"	2 1/2"	6 1/4"	13"	
10"	12 1/4"	3 1/2"	8 1/8"	17-5/16"	
12"	14"	4 1/2"	9 5/8"	20"	
14"	16 3/4"	4 1/2"	12 1/8"	23 3/4"	
16"	19 1/16"	5 1/8"	14"	27"	
Composite					ı
18"	21 1/4"	5 3/4"	15 3/4"	30"	Ī
20"	24 3/8"	5 5/8"	16 3/4"	34 1/2"	
24"	27 3/4"	7 5/8"	20 1/2"	39 1/4"	



▲Snug-Fit Capital

ROUND DECORATIVE CAPITALS

Decorative capitals provide an opportunity to augment architectural integrity and beauty to your home. DSI decorative capitals are load-bearing and made from the same material as the column. This ensures a great looking column that is easy to maintain for as long as you own it.





ROMAN CORINTHIAN CAPITALS

_	Column Size	Width	Height	Outside Diameter (Plug)	Diagonal
	8″	12 1/4"	8 1/2"	5″	14 5/8"
	10"	13 7/8"	11 7/8"	6 3/4"	19 1/4"
	12"	18 1/8"	14 3/4"	8 1/4"	23 1/2"
	14"	22 1/8"	17 1/2"	10"	28 5/8"
	16"	23 1/4"	17 1/4"	12 1/4"	29"
	18"	27 1/2"	20 1/4"	12 7/8"	37 1/2"



ROMAN IONIC CAPITALS

Column Size	Width	Height	Outside Diameter (Plug)	Diagonal
8″	7 3/4"	3 1/8"	5″	11"
10"	10 1/2"	4 1/4"	6 1/2"	15"
12"	12 3/8"	5″	8 1/4"	17 1/4"
14"	16 3/8"	5 1/2"	9 1/2"	21 1/2"
16"	16 3/8"	6"	12 1/4"	23"
18"	19 1/8"	7 1/2"	13 7/8"	27 1/2"



SCAMOZZI CAPITALS

Column Size	Width	Height	Outside Diameter (Plug)	Diagonal
8″	9 5/8"	3 1/8"	4 7/8"	12 7/8"
10"	13 7/8"	3 3/4"	6 3/8"	18 1/2"
12"	15 1/2"	4 7/8"	7 7/8"	19 7/8"
14"	18 3/8"	5 1/2"	10 1/4"	24 1/4"
16"	20"	6"	12"	26 1/2"
18"	24"	7 1/8"	13 7/8"	31"



TEMPLE OF THE WINDS CAPITALS

Column Size	Width	Height	Outside Diameter (Plug)	Diagonal
8"	10 1/8"	7 3/8"	5"	14 1/8"
10"	13 1/2"	10 1/4"	6 3/4"	19 1/2"
12"	16 1/4"	13"	8 5/8"	23"
14"	20 5/8"	14 1/2"	9 5/8"	29 5/8"
16"	22 5/8"	16"	9 1/2"	31 5/8"
18"	26"	18"	14"	38"

ROUND BASES

Standard Doric bases and optional Attic bases are made from the same material as our column shafts assuring maximum durability. This material provides superior performance withstanding punishment from snow shovels, weed eaters, pressure washers and general wear and tear.



DORIC BASES*

Column Size	Width	Height	Inside Diameter	Diagonal
6"	8"	3″	6 1/4"	11 1/4"
8″	10"	4 1/8"	7 11/16"	14"
10"	13 1/8"	5 5/8"	9 7/8"	18 15/16"
12"	15 3/8"	6 5/16"	11 3/4"	21 3/4"
14"	18 5/8"	7 1/4"	14 1/8"	26 5/16"
16"	21 1/4"	8 1/8"	16 1/4"	30 1/16"
18"	24"	9 1/4"	18"	33 7/8"
20"	26 1/2"	11"	20 1/8"	37 5/8"
24"	32 1/4"	13 1/2"	24"	45 5/8"



ATTIC BASES

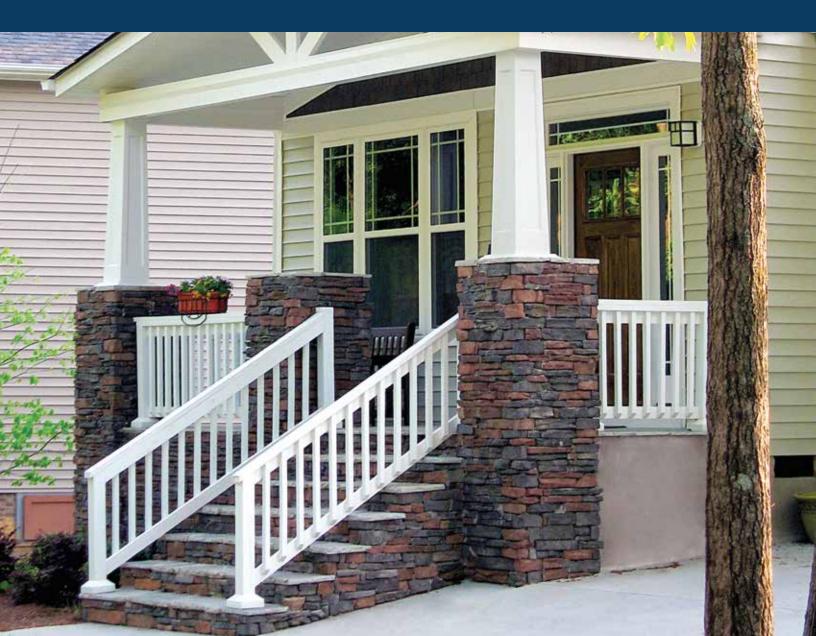
-	Column Size	Width	Height	Inside Diameter	Diagonal
	8″	10 3/8"	4 5/8"	7 3/4"	14 5/8"
	10"	13"	5 5/8"	9 7/8"	18 3/8"
	12"	15 7/8"	6 3/8"	12"	22 1/2"
	14"	19 1/4"	8 3/8"	14 3/8"	27 1/4"
	16"	21"	8 3/4"	16"	29 1/2"
	18"	24"	10 1/4"	17 3/4"	34"



AVAILABLE IN Caulk-N-Walk® Plumb Perfect® (kit included) Plumb Perfect® (kit sold separately) Split-Fit® Pilaster Painted Standard *Use Doric Base as the Capital for Non-Tapered 18", 20", and 24" Columns.



COMPOSITE

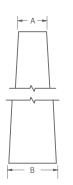


The Craftsman architectural style is pure Americana. We offer a complete line of craftsman style columns to create a clean, crisp look for your Arts and Crafts project.

Available in both smooth and recessed panel styles these load-bearing columns will blend seamlessly with your home's craftsman style.

The columns ship complete with 2 pieces of 6' Craftsman Moulding to finish off an aesthetic cap and base look.

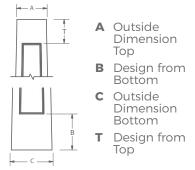
And, of course they come with our Limited Lifetime Warranty.



- A Outside Dimension Top
- Outside Dimension Bottom

CRAFTSMAN SMOOTH COLUMNS

_	Column Size	Outside Dimension Top (A)	Outside Dimension Bottom (B)
	8" x 5" x 5'	5 1/4"	8 1/2"
	9" x 5" x 6'	5 1/4"	9 1/4"
	11" x 8" x 5'	8 1/2"	11 1/4"
	12" x 8" x 6'	8 1/2"	12"
	12" x 9" x 8'	9"	11 7/8"
	16" x 9" x 58"	9"	15 1/4"
	16" x 9" x 64"	9"	16"
	16" x 13" x 60"	13"	16"



CRAFTSMAN RECESSED COLUMNS

Column Size	Outside Dimension Top (A)	Outside Dimension Bottom (C)	Design from Top (T) and from Bottom (B)
8" x 5" x 5'	5 1/4"	8 1/2"	T=5 1/2"B=8 1/4"
9" x 5" x 6'	5 1/4"	9 1/4"	T=7" B=10 3/4"
11" x 8" x 5'	8 1/2"	11 1/4"	T=5 1/2"B=8 1/4"
12" x 8" x 6'	8 1/2"	12"	T=7" B=10 1/2"
12" x 9" x 8'	9″	11 7/8"	T=10"B=16 1/2"
16" x 9" x 58"	9″	15 1/4"	T=4 3/4" B=5 1/2"
16" x 9" x 64"	9″	16"	T=4 3/4" B=11 3/4"



(2) 6' pieces of Craftsman Moulding are included with each Craftsman Column Width 1 3/8" Height 2 5/8"

AVAILABLE IN Split-Fit® Pilaster Painted Standard **LOAD BEARING** (Visit dsicolumns.com for more information)



COLUMNS





STRONG, LOADBEARING, LIGHTWEIGHT AND EASY TO HANDLE

Herculite Columns are made from lightweight fiberglass using an advanced pultruded technology which produces a strong, lightweight alternative to Composite Columns.

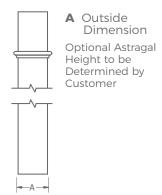
KEY FEATURES:

- · Low cost, low maintenance
- · Available as a Painted Column
- · Optional Plumb Perfect installation system available
- · Available in Split-Fit® for reassembly
- · Weather resistance
- · Tough Sidewalls providing impact resistance

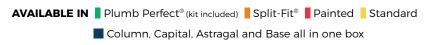
HERCULITE COLUMNS

Fiberglass Pultruded Columns (Herculite) offer a lightweight alternative to composite (cast) columns. Square Smooth Herculite columns are designed with advanced technology to produce load bearing columns.

HERCULITE SQUARE SMOOTH PULTRUDED COLUMNS



_	Column Size	Outside Dimension (A)	Inside Dimension	Material Thickness	
	6" x 8'	5 1/2"	5"	1/8"	
	6" x 9'	5 1/2"	5″	1/8"	
	6" x 10'	5 1/2"	5″	1/8"	
	6" x 12'	5 1/2"	5″	1/8"	
	8" x 8'	7 1/2"	7"	1/8″	
	8" x 9'	7 1/2"	7"	1/8"	
	8"x 10'	7 1/2"	7"	1/8″	
	8" x 12'	7 1/2"	7"	1/8″	
	10" x 8'	9 1/2"	9″	1/8″	
	10" x 9'	9 1/2"	9"	1/8"	
	10" x 10'	9 1/2"	9″	1/8″	
	10" x 12'	9 1/2"	9"	1/8"	
	12" x 8'	11 1/2"	11″	1/8″	
	12" x 9'	11 1/2"	11"	1/8"	
	12" x 10'	11 1/2"	11"	1/8″	
	12" x 12'	11 1/2"	11"	1/8"	



LOAD BEARING (Visit dsicolumns.com for more information)

HERCULITE CAPITALS & BASES

The standard capital and base set for Herculite columns is the Tuscan-style.

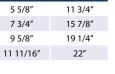
Tuscan capitals for square columns are made from Polyurethane. Most sizes of our Tuscan capitals are made utilizing a patented process to create a Snug-Fit capital. The Polyurethane capital is created with a foam ring for a snug-fit. This capital eliminates the need to purchase a backer rod to close the gap that can occur between the column shaft and the capital. Snug-Fit capitals do not require pilot holes.

The Tuscan base is made from the same material as the column to protect both the base and column from dents and other damage. An optional Altostyle base is also available for Herculite columns.



SQUARE POLYURETHANE TUSCAN CAPITALS

Capital Size	Width	Height	Inside Dimension	Diagonal
6"	8 3/8"	2 1/2"	5 5/8"	11 3/4"
8"	11 1/4"	2 3/4"	7 3/4"	15 7/8"
10"	13 5/8"	3 3/8"	9 5/8"	19 1/4"
12"	15 5/8"	3 1/2"	11 11/16"	22"





SQUARE TUSCAN BASES

Base Size	Width	Height	Inside Dimension	Diagonal
6"	8 1/8"	3 7/8"	5 9/16"	11 1/2"
8″	10 1/2"	4 1/4"	7 3/4"	14 7/8"
10"	13"	5 1/8"	9 5/8"	18 3/8"
12"	14 7/8"	5 5/8"	11 11/16"	21"



SQUARE ALTO BASES

	Base Size	Width	Height	Inside Dimension	Diagonal
	6"	7 3/8"	5 3/4"	5 9/16"	10 3/8"
Ш	8"	9 3/4"	7 1/8"	7 3/4"	13 3/4"
	10"	11 1/2"	8 1/2"	9 5/8"	16 1/4"
	12"	13 1/2"	9 3/4"	11 11/16"	19 1/8"

AVAILABLE IN Plumb Perfect® (kit included) Split-Fit® Painted Standard ▲Snug-Fit Capital

PACKAGING

Nothing increases the cost of a project more than delays. Delays can occur when the column arrives damaged, or the capital and base sets are separated from the order.

DSI takes great care in packaging our Columns. Most sizes are packaged with the complete shaft, capital, and base in one box. The column shaft is "cradled" in the box with foam rings to resist damage.





INSTALLATION KITS AND HARDWARE

OPTIONAL BRACKET KITS

Optional bracket kits contain 6 round brackets or 4 square brackets and screws.

The Round and Square Bracket Kits assist in the prevention of column kick-out.





OPTIONAL SPLIT-FIT® REASSEMBLY KITS

Optional Split-Fit® Reassembly kits include Adhesive Cartridge with Adapter and (1) Roll of 3M/Scotch Bonding Tape.



TECHNICAL PRODUCT DATA

LOAD-BEARING SPECIFICATIONS

Load-Bearing specifications are listed on the DSI Website, dsicolumns.com.

Load limits are specific to a product's diameter or profile and predicated on 100% coverage at the top and bottom of a column.

FIRE RATED PRODUCT

DSI has fire rated products available upon request. Our fire rated products have received Class A Certification through testing for flame spread and smoke developed standards set forth in the ASTM E84 Test.



DSI FAMILY OF PRODUCTS

